

CNC Operator

Employer

Columbia Elevator 7702 W Fifth Ave Strother Field Industrial Park Winfield, KS 67156 Ph (620)442-2510

Job Details

Position Type: Full-time

Reports to: Production Supervisor

Hours: 1st Shift

Wages: \$16.69-\$20.10/hr

Summary:

In alignment with company vision, mission, values, and objectives, the CNC Operator/Programmer produces machined parts by programming, setting up and operating a computer numerical control (CNC) machine.

Job Duties:

- Reads and interprets blueprint designs of the product to be manufactured and sets machine to produce product/components to customer specification.
- Programs router by entering instructions, including zero and reference points; setting tool registers, offsets, compensation and conditional switches, calculating requirements including basic math, geometry, trigonometry, proving part programs.
- Sets up router to manufacture parts; loads feed mechanism by lifting stock into position.
- Verifies settings by measuring positions, first-run part and sample work pieces.
- Makes mechanical and/or program adjustments to ensure parts are meeting quantity and quality requirements.
- Periodically checks CNC machine to ensure positioning of drills stay perfectly aligned.
- Maintains safe operations by adhering to safety procedures and regulations by adhering to safety procedures and regulations.
- Maintains equipment through preventative maintenance; following manufacturer's instructions, troubleshooting malfunctions; calling for repairs.

- Abides by the policies, procedures and work rules established by the plant.
- Establishes and maintains Company housekeeping standards.
- Performs other related duties that contribute to the success of the operation as assigned by supervisor.

Job Requirements:

- High school diploma or equivalent Certificate in CNC Operations preferred
- Ability to read technical manuals/blueprints/drawings
- Consistent work history of at least 6 months

Qualifications:

- Critical thinking once problems are identified, solutions and improvements must be found. This might involve thinking about a process, procedure or problem in a completely new way.
- Methodical/analytical problem-solving skills, and strong mechanical aptitude.
- Strong organizational/follow-up skills; attention to detail
- Ability to work well with limited supervision.
- Professional presentation and attitude

Physical Demands:

- Ability to lift up to 50lbs.
- Ability to stand/sit for extended periods.
- Ability to perform repetitive work if required
- Ability to occasionally push/pull required work products/items

Work Environment:

This position is not in a climate-controlled area. Due to seasonal changes, there may be exposure to extreme weather changes such as cold or hot temperatures.

Application Instructions:

Visit our office at 7702 W Fifth Ave Strother Field Industrial Park Winfield KS 67156 to apply! We are open Mon - Fri from 8am to 4pm.

Listing also on **Indeed.com**